

(19)



JAPANESE PATENT OFFICE

PATENT ABSTRACTS OF JAPAN

(11)Publication number: **08224680 A**

(43)Date of publication of
application: **03.09.96**

(51)Int. Cl **B23K 26/00**
 B23K 26/06
 B23K 35/30
 F01L 3/24
 F02F 1/24

(21)Application number: **07033444**
(22)Date of filing: **22.02.95**

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(54)**BUILT-UP WELDING METHOD BY LASER** COPYRIGHT: (C)1996,JPO

(57)Abstract:

PURPOSE: To improve and stabilize the quality of built-up welding by preventing penetration of a base material to a cladding side or defects in welding.

CONSTITUTION: While a rotary feeding is imparted to the valve seat 2 of a cylinder head 1, a copper base alloy powder 5 is continuously supplied by a prescribed quantity. The copper base alloy powder 5 is irradiated by a laser beam which is linearly formed through a columnar concave mirror and an integrating mirror provided with a narrow plane mirror as segment, thereby forming a built-up layer of the copper base alloy on the valve seat 2.

